

PREMIUM MULTI-PURPOSE ADHESIVE

SOLVENT FREE • FAST TACKING • LOW ODOR



GoldStix® premium multi-purpose adhesive is designed for direct glue-down interior carpet installations, for use in bonding carpet to pad in double-stick systems, and for use with mineral or fibrous-backed resilient sheet goods. **GoldStix®** quickly develops adhesive legging and forms a strong, durable bond with most commercial broadloom carpets. The adhesive remains tacky for an extended period of time, has little odor, and contains MicroSept®, an Antimicrobial System System to protect the adhesive from bacterial and fungal growth. **GoldStix®** is CRI™ Green Label Plus approved by The Carpet and Rug Institute for Indoor Air Quality, and is Cradle to Cradle Certified™ at the PLATINUM Level for Material Health.

SUBSTRATE CONDITIONS

- Use on concrete substrates with up to 90% RH and a pH of 8.0–9.0.

USE WITH

ActionBac®	Woven Back
Jute Back	Axminster
Enhancer Back	Needle-punched
Urethane Back	Double glue-down
Latex Unitary Back	Felt-Backed Sheet Goods

CERTIFICATIONS

- CRI™ Green Label Plus
- LEED® v4 Credits: IEQ Credit 2.1, 2.2, MR Credit 4.1, 4.2
- SCAQMD Rule 1168 Compliant
- Material Health Certified at the PLATINUM level

LIMITATIONS

- Do not allow product to freeze.
- Do not use on substrates that have been chemically cleaned or over treated plywood.
- Not recommended for solid vinyl or vinyl-foam backings.
- Shelf life is 2 years from date of manufacture in unopened container.
- Store indoors at a temperature between 65–95° F.

BEFORE YOU BEGIN:

Important: Proper substrate preparations are essential. Moisture testing must be performed and documented before installation begins. Read XL Brands Technical Bulletin titled Substrate Preparation for complete instructions before beginning installation. This document may be found at www.xlbrands.com/resources/technical-bulletins/substrate-preparations. If you have questions, contact XL Brands Technical Department at 706-508-5907 Mon-Fri, 8:00am - 5:00pm EST before you begin.

USAGE:

Follow floor-covering manufacturer's installation instructions and proper adhesive application rate and method. All substrate preparation and testing procedures must conform to appropriate ASTM F710 guidelines, and comply with the floor-covering manufacturer's specification. NOTE: It is up to the end user to determine the coverage that is appropriate for flooring and jobsite conditions. Bond testing prior to the installation will help identify the appropriate application rate, open and working time, and any potential bonding problems to the substrate or flooring. Due to the many additives being used in or on concrete slabs, it is critical that the bond test be performed. Some treatments will repel any sealer or adhesive. If usage instructions are not completely followed, **DO NOT USE THIS PRODUCT.** GoldStix® may be used on concrete substrates, APA-flooring-grade plywood, terrazzo, Portland cement underlayment and existing well-bonded and clean resilient flooring. If your test results are not within the RH and pH limits, take measures to correct them before proceeding.

INSTALLATION: Lay carpet into adhesive that is still wet enough to ensure 100% transfer to the carpet backing, and roll with a 75–100 lb. roller when finished.

When installing over a non-porous substrate, be sure to allow adhesive to become tacky before installing carpet.

OPEN TIME: GoldStix® has an open time of between 15–25 minutes depending on ambient temperature, humidity, and surface porosity. It is up to the user to determine actual open time based on conditions of the jobsite.

TRAFFIC: Follow the flooring manufacturer's installation guidelines; otherwise restrict foot traffic for 24 hours after installation. No heavy traffic, rolling loads, or furniture placement for 72 hours after installation. Additional time may be necessary if the installation is over a non-porous substrate. Allow at least five days following the installation before conducting wet-cleaning procedures or initial maintenance.

CLEANUP: To clean up while wet, use soapy water. Dry residues may require the use of a solvent remover.

DISCLAIMER:

Users should determine the suitability of this information or product for their own particular purpose or application. XL Brands/Bostik cannot be responsible for the misuse of this product. This Technical Data Sheet and the information conveyed herein supersede all previous versions. Always refer to the Safety Data Sheet (SDS) prior to use for proper handling, clean up and spill containment. SDS documents are available 24/7 at www.xlbrands.com. FOR PROFESSIONAL USE ONLY. NOT LABELED FOR CONSUMER USE. KEEP OUT OF REACH OF CHILDREN. XL Brands, MicroSept, GoldStix and Stix are registered trademarks of Bostik, Inc. CRI is a registered trademark of The Carpet and Rug Institute. ActionBac is a registered trademark of Propex. Cradle to Cradle Certified is a certification mark licensed by the Cradle to Cradle Products Innovation Institute. LEED is a registered trademark of the U.S. Green Building Council.

FLOOR COVERING

Felt-backed sheet goods
Smooth-back carpets
Most commercial backings
Rough-back and double-stick (carpet to pad)

TROWEL RECOMMENDATION

1/16" x 1/16" x 1/16" Square notch
3/32" x 3/32" x 3/32" V-notch
1/8" x 1/8" x 1/16" V-notch
1/8" x 1/8" x 1/16" U-notch

COVERAGE

160–180 square feet per gallon
10–15 square yards per gallon
8–10 square yards per gallon
5–8 square yards per gallon

1/16" x 1/16" x 1/16"

3/32" x 3/32" x 3/32"

1/8" x 1/8" x 1/16"

1/8" x 1/8" x 1/16"

198 Nexus Drive | Dalton, GA 30721 | tel: 800.367.4583 | fax: 706.272.5801