

# Stix® 4300

XL Brands®

## PROFESSIONAL GRADE COVE BASE AND WALL ADHESIVE

POWERFUL WET GRAB • SOLVENT FREE • VERY LOW ODOR



**Stix® 4300** is a light-colored and solvent-free acrylic adhesive designed to bond most vinyl and rubber cove base on clean, dry interior walls. **Stix® 4300** has the powerful wet strength needed to hold cove base firmly to the wall until it dries. The fast-setting formula provides a durable, impact-resistant bond. **Stix® 4300** is non-staining and compatible with most common manufactured brands of vinyl and rubber cove base. **Stix® 4300** is made with MicroSept® Advanced Antimicrobial System to protect the adhesive from bacterial and fungal growth.

### SUBSTRATES

Plaster  
Brick  
Wood  
Concrete  
Gypsum drywall  
Plywood

### USE WITH

Rubber cove base  
Vinyl cove base  
LVT & LVP wall coverings

### INDOOR AIR QUALITY

Low odor  
Low VOC  
SCAQMD Rule 1168 compliant  
Conforms to CA Section 01350

### LIMITATIONS

- Do not allow product to freeze.
- Do not apply to vinyl wallpaper.
- Do not apply to a non-porous surface.
- Shelf life is one year from date of manufacture in unopened container. Store indoors at a temperature between 65–95° F.

### BEFORE YOU BEGIN:

Important: Read instructions before use. If you have questions, contact XL Brands® Technical Department at 706-508-5907 Mon-Fri, 8:00am - 5:00pm EST before you begin.

### USAGE:

1. Spread the adhesive using a 1/8" x 1/8" x 1/8" V-notch trowel, or using a 3-hole tube applicator tip.
2. The adhesive may be spread on the wall surface or on the back of the wall base.
3. Immediately place the wall base into position while the adhesive is freshly applied.
4. Roll the entire strip of base with a small roller in the direction of the previously placed strip.
5. Wipe smudges and clean spills quickly before the adhesive dries. Clean tools with water while the adhesive is still wet.
6. Dried adhesive may require the use of a solvent (odorless mineral spirits).

**NOTE:** Follow all cove base manufacturers instructions/guidelines regarding trowel size, coverage, and application methods.

**Caution:** Make certain the surface is porous by cutting away or perforating non-absorbent wall coverings. Do not apply to vinyl wallpaper. Bostik®/XL Brands® cannot be responsible for shrinkage caused by unstable cove base.

### WALL APPLICATIONS FOR VINYL COVERINGS:

A trowel method is required to achieve an even, full-spread coating. Spread rate and drying time of the adhesive will depend on the porosity and texture of the substrates, as well as the ambient temperature

and relative humidity. XL Brands® Prelude® primer must be used to prime the wall substrate prior to applying the adhesive. A 3/8" nap roller should be used to apply the primer. Once the primer has dried, it must be kept clean until ready to begin applying the adhesive. Do not spread more adhesive than can be covered in 60 minutes. Once the adhesive is troweled onto the wall, placement of wall materials can begin. The wall materials can be carefully placed into position to achieve a precise, tight fit and proper alignment before rolling the assembly. Once in place, use a hand roller to help embed the wall material into the adhesive. To prevent wall coverings from slipping or sagging before the adhesive has fully cured, product anchor points must be implemented. Mechanical fastener anchoring or installing an anchor bar below the starter row is recommended.

**Note:** Do not install materials into dry adhesive. During the installation, the adhesive must evenly transfer to the material backing to achieve a satisfactory bond.

### OPEN TIME:

20–30 minutes, depending on substrate, ambient temperature, and humidity.

### CLEANUP:

Use a clean, wet cloth to clean up adhesive while still wet. Dried adhesive may require the use of an appropriate solvent.

### DISCLAIMER:

Users should determine the suitability of this information or product for their own particular purpose or application. Bostik/XL Brands is not responsible for the misuse of this product. This Technical Data sheet and the information conveyed herein supersede all previous versions. Always refer to the Safety Data Sheet (SDS) prior to use for proper handling, clean up and spill containment. SDS documents are available 24/7 at [www.xlbrands.com](http://www.xlbrands.com). FOR PROFESSIONAL USE ONLY. NOT LABELED FOR CONSUMER USE. KEEP OUT OF REACH OF CHILDREN. XL Brands, MicroSept and Stix are registered trademarks of Bostik, Inc.

### COVE BASE

Standard 6" cove  
Standard 4" cove  
Standard 4" cove

### TROWEL RECOMMENDATION

1/8" x 1/8" x 1/8" V-notch  
1/8" x 1/8" x 1/8" V-notch  
3 hole applicator

### COVERAGE

165–180 linear feet per gallon  
220–240 linear feet per gallon  
55–60 linear feet per tube



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