

# Stix<sup>®</sup> Seam

XL Brands<sup>®</sup>

## SOLVENT FREE SEAM SEALER

SUPERIOR WET TACK • RAPID SET • COMMERCIAL & RESIDENTIAL USE



**Stix Seam** is a strong, solvent-free adhesive designed for joining carpets to eliminate seam unraveling in commercial and residential installations. **Stix Seam** has superior wet tack and rapid speed of set, making it an ideal candidate for solvent-based adhesive replacement. **Stix Seam** can be used on all carpets, including vinyl-backed types, for seaming and to prevent raveling on cut edges. This product is based on a high-strength water-based polymer designed specifically to seal the seam of most broadloom carpets. **Stix Seam** does not contain ammonia, is non-flammable, and dries to a clear film that is alkali and water resistant. **Stix Seam** has very low odor and “zero” (calculated) VOC. Contains MicroSept™ Antimicrobial System Protection for enhanced resistance to mold and mildew. **Stix Seam** is Carpet & Rug Institute (CRI™) Green Label Plus approved.

### USE WITH

- ActionBac<sup>®</sup>
- Foam rubber back
- Latex unitary
- Woven carpets

### CERTIFICATIONS

- CRI™ Green Label Plus
- LEED v4 Credits: IEQ Credit 2.1, 2.2: Low emitting materials
- SCAQMD Rule 1168 Compliant
- California Section 01350 compliant

### LIMITATIONS

- Do not allow product to freeze
- Store indoors at a temperature between 65-95°F.
- Shelf two years from date of manufacture, in unopened container

### BEFORE YOU BEGIN:

Read XL Brands Technical Bulletin titled Substrate Preparation for complete instructions before beginning installation.

This document may be found at [www.xlbrands.com/resources/technical-bulletins/substrate-preparations](http://www.xlbrands.com/resources/technical-bulletins/substrate-preparations). If you have questions, contact XL Brands Technical Department at 706-508-5907 Mon-Fri, 8:00am - 5:00pm EST before you begin.

### USAGE:

Directions for Use:

1. Prepare the carpet according to the manufacturer's instructions.
2. Apply continuous 1/8" bead of seam sealer to the edge of the backing of the first piece of carpet where it meets the carpet pile.
3. Immediately place the edge of the second piece of carpet into contact with the first piece which has the seam sealer on it. To achieve a good bond, it is essential for the two pieces of carpet to have a tight fit, and traffic on the seamed area should be restricted for at least 24 hours.
4. Clean any smears of seam sealer or adhesive with water while material is in the wet state. However, dried or tacky residues will require the use of an adhesive remover.

### COVERAGE:

Approximately 400 linear feet per quart

### CLEAN UP:

To clean up while wet, use soapy water. Dry residues may require the use of a solvent remover. Containers must be kept tightly closed when not in use.

### USE WITH:

ActionBac<sup>®</sup>, foam rubber back carpets, latex unitary, woven carpets

### DISCLAIMER:

Users should determine the suitability of this information or product for their own particular purpose or application. XL Brands/Bostik cannot be responsible for the misuse of this product. This Technical Data Sheet and the information conveyed herein supersede all previous versions.

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