



# DashPatch™

## PREMIUM GYPSUM-BASED SKIMCOAT

High strength | Crack resistant | Highly versatile

**DESCRIPTION:** DashPatch™ is a fast setting gypsum-based skimcoat used in preparation of finished floor coatings. DashPatch can be used to smooth cracks, joints, or other imperfections up to 1/2" in depth over properly prepared concrete, exterior-grade plywood, ceramic tile, or other subfloor surfaces. DashPatch can also be used to repair walls and ceilings. DashPatch contains anti-microbial protection.

### PRODUCT FEATURES:

- Contains CMP Formulated Technology
- Adhesive friendly – low alkalinity
- No aggregate, which allows for a true skimcoat
- Fast drying
- Contains no asbestos or formaldehyde

### SURFACE PREPARATION

**GENERAL NOTE:** DashPatch is not a vapor barrier. Moisture testing should be completed using test methods ASTM F1869 for (MVER) and ASTM F2170 for (RH). Do not use DashPatch if the results exceed 3 lbs. (MVER), 75% (RH) or less as permissible by a flooring manufacturer's product that will be applied.

All surfaces must be clean, sound, dry, 50°F (10°C), and free of oil, wax, grease, curing compounds and sealers, urethane, paint, asphalt, loose surface material, or any contaminant that will act as a bond breaker. Never use acid or mastic removers on any surface to which an XL Brands product will be applied.

#### CONCRETE (Rough, Open, and Porous):

**PREPARATION:** Weak or contaminated surfaces must be cleaned down to solid, sound concrete by mechanical means such as chipping, shot-blasting, grinding, or scarifying.

**PRIMING:** No priming required.

**MIXING:** Mix one bag of DashPatch with 6 quarts (5.7 L) of clean potable water (1 part water and 1 part DashPatch) until a lump free consistency is achieved.

#### GYPSUM (Rough, Open, and Porous):

**PREPARATION:** Weak or contaminated surfaces must be cleaned down to solid, sound concrete by mechanical means such as chipping, shot-blasting, grinding, or scarifying.

### PHYSICAL PROPERTIES

<b>Packaging</b>	25 lb. bag, 100 bags per pallet
<b>Color</b>	Off-white
<b>Shelf Life</b>	12 Months
<b>Water Requirements</b>	Standard Mix: 6 quarts (5.7 L) of clean, cool, potable water or 1 part water to 2 parts powder
<b>Approx. Coverage:</b>	Skimcoat: 150 to 200 sq. ft. (13.9 to 18.6 m <sup>2</sup> )
<b>25 lb. Bag</b>	1/16" (1.6 mm): 75 to 100 sq. ft. (7.0 to 9.3 m <sup>2</sup> )
<b>Installation Thickness</b>	Featheredge up to 1/2"
<b>Application Temperature Range</b>	50°F to 95°F (10°C and 35°C)
<b>Set Time: ASTM C191 (70°F [21°C] @ 50% RH)*</b>	Working Time: 20 Minutes Final Set: 25-30 minutes

\*Note: Cooler temperatures, higher humidity, and inadequate ventilation can extend drying times.

**PRIMING:** No priming required.

**MIXING:** 6 quarts (5.7 L) of clean, cool, potable water (1 part water and 2 parts DashPatch).

#### NONPOROUS (Burnished Concrete, Epoxy, Terrazzo, Ceramic and Quarry Tile):

**PREPARATION:** Mechanically abrade substrate to a dull finish by shot-blasting or grinding. Vacuum or mop to remove all dust.

**PRIMING:** Apply one thin coat of AS-100™ (undiluted) using a 1/4" nap roller. Apply DashPatch once AS-100™ is dry (minimum 1 hour) and up to 24 hours. If AS-100™ has dried longer than 24 hours, a second coat of AS-100™ may be required.

**WOOD:**

PREPARATION: Prepare by sanding down to clean, bare wood. Secure loose boards with deck screws. Replace any weak or water-damaged wood.

PRIMING: No priming required

**ADHESIVE RESIDUE (Thin, Translucent, Non-Water-Soluble, Free of Tack and Well Bonded):**

PREPARATION: DashPatch can be installed over thin (translucent) sound, non-water-soluble adhesive residues that are free of tack and well bonded to the substrate. The adhesive cutback needs to be prepared using the wet-scrape method as outlined in the Resilient Floor Covering Institute booklet "Recommended Work Practices for the Removal of Resilient Floor Coverings." Remove all patching materials below the adhesive and avoid applications where heat or excessive moisture will soften or degrade the adhesive.

NOTE: If unsure of the suitability or deflection, or if heavy loads are expected, contact our technical department at 1-800-726-7845.

PRIMING: No priming required.

MIXING: Mix 6 quarts (5.7 L) of clean, cool, potable water to one 25-pound bag of DashPatch. For smaller quantities, mix 1 part water : 2 parts DashPatch by volume. Blend to a smooth, creamy, lump-free consistency. DO NOT OVERWATER. Do not mix more material than can be used in 10 to 15 minutes. The material may be re-mixed; do not re-temper by adding more liquid. The pot life of the material is dramatically affected by jobsite conditions, the powder/liquid mix ratio, and temperature of the jobsite and materials; cold materials, substrate, jobsite and mixing water will extend the pot life.

**INSTALLATION:** The high performance properties of DashPatch make it ideal for finishing purposes; no minimum thickness is required. DashPatch can be applied at up to 1/2".

**APPLICATION NOTES:**

- It is the responsibility of the contractor to review the complete technical data sheets of products referenced previously as more detailed information may be required. The information provided acts only as a general guideline and may vary based on jobsite conditions.
- Do not use over presswood, particleboard, masonite, chipboard, OSB, underlayment board not of APA underlayment (exterior) grade or similar dimensionally unstable materials susceptible to movement or swelling.
- On new concrete, always test for curing compounds and sealers that inhibit bond. If curing compounds and sealers are present, they must be removed by mechanical means prior to priming and applying DashPatch.
- Do not use over materials containing asbestos.

- Cooler temperatures, inadequate ventilation, and higher humidity can extend drying times.
- Not intended for heavy rolling loads or high traffic service areas.
- It is the responsibility of the contractor to determine the suitability of this product for the desired application.
- DashPatch is only approved for interior, dry areas.

**ELIGIBLE LEED® CREDITS:**

Regional Materials  
Low-Emitting Materials

**STORAGE:** Shelf life is one year from manufacturing date in unopened, original packaging. Must be stored in a cool, dry location, elevated (off the ground or floor) at temperatures between 40°F and 90°F (5°C and 32°C). Protect from moisture and excessive humidity. Do not expose to direct sunlight during storage.

**VOLATILE ORGANIC COMPOUNDS:** 0 g/L (as calculated per SCAQMD 1168)

**CLEANUP:** Clean tools with water immediately after use or by mechanical means once dry.

**HEALTH AND SAFETY:** Always refer to the Safety Data Sheet (SDS) prior to use for proper handling, cleanup, and spill containment. SDS may be obtained by calling 706-508-5907.

**FOR PROFESSIONAL USE ONLY****NOT LABELED FOR CONSUMER USE****KEEP OUT OF REACH OF CHILDREN**

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