

In accordance with OSHA 29 CFR 1910.1200

HYDRASTIX 99 ULTIMATE
Revision Number 1

Revision Date: 05-Dec-2024
Supersedes Date: Not applicable

1. Identification

1.1. Product identifier

Product Name HYDRASTIX 99 ULTIMATE

Other means of identification

Other information 30603083

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use No information available
Restrictions on use No information available

1.3. Details of the supplier of the safety data sheet

Responsible Party

Bostik Inc.
198 Nexus Drive
Dalton, GA 30721 USA
Phone: +1 (800) 367-4583 (Domestic Toll
Free) Phone: +1 (706) 272-5800

E-mail msds@bostik.com

1.4. Emergency telephone number

Emergency Telephone CHEMTRAC (Chemical Transportation Emergency Center)
Chemtrec: 1-800-424-9300 (US) , 1-703-527-3887 (Outside U.S.)
Use ref#: CCN 833717.

Rocky Mountain Poison Center: 1-866-767-5089

2. Hazard(s) identification

2.1. Classification of the substance or mixture

Skin sensitization	Category 1
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Hazards not otherwise classified (HNOC)

Not applicable

2.2. Label elements

EMERGENCY OVERVIEW

Warning

Hazard statements

May cause an allergic skin reaction

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Appearance Paste

Physical state Liquid

Odor Sweet

Precautionary Statements - Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing must not be allowed out of the workplace
Wear protective gloves

Precautionary Statements - Response

IF ON SKIN: Wash with plenty of water and soap
If skin irritation or rash occurs: Get medical advice/attention
Wash contaminated clothing before reuse

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

5 % of the mixture consists of ingredient(s) of unknown toxicity

2.3. Other Information

Small amounts of methanol (CAS 67-56-1) are formed by hydrolysis and released upon curing.

3. Composition/information on ingredients

3.1. Substances

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%
Limestone	1317-65-3	30 - 60
Trimethoxyvinylsilane	2768-02-7	1 - <5
1-Propanamine, 3-(trimethoxysilyl)-	13822-56-5	0.1 - <1
Quartz	14808-60-7	0.1 - <1

**The exact percentage (concentration) of composition has been withheld as a trade secret*

4. First-aid measures

4.1. Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. If medical advice is needed, have product container or label at hand.

Inhalation Remove to fresh air. If symptoms persist, call a physician.

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Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Do not rub affected area. If eye irritation persists: Get medical advice/attention.
Skin contact	Wash with soap and water. Take off contaminated clothing and wash before reuse. May cause an allergic skin reaction. May cause sensitization by skin contact. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Rinse mouth thoroughly with water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician immediately. Small amounts of toxic methanol are released by hydrolysis.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
Effects of Exposure	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians	Small amounts of methanol (CAS 67-56-1) are formed by hydrolysis and released upon curing. Treat symptomatically.
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5. Fire-Fighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media	Water spray, carbon dioxide (CO ₂), dry chemical, alcohol-resistant foam. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Full water jet.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	Thermal decomposition can lead to release of irritating gases and vapors. Product is or contains a sensitizer. May cause sensitization by skin contact.
Hazardous combustion products	Carbon oxides. Carbon monoxide. Carbon dioxide (CO ₂). Silicon dioxide.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters	Wear self contained breathing apparatus for fire fighting if necessary.
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6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

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Personal precautions Use personal protective equipment as required. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Wash thoroughly after handling.

Other information Refer to protective measures listed in Sections 7 and 8.

6.2. Environmental precautions

Environmental precautions Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use personal protective equipment as required. Soak up with inert absorbent material. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly.

Reference to other sections See section 8 for more information. See section 13 for more information.

7. Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Use personal protective equipment as required. Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Take off contaminated clothing and wash before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a cool, well-ventilated place. Protect from moisture. Keep from freezing.

Recommended storage temperature Keep at temperatures between 50 and 95 °F / 10 and 35 °C. Do not freeze.

7.3 References to other sections

Reference to other sections Section 10: STABILITY AND REACTIVITY
Section 13: DISPOSAL CONSIDERATIONS

8. Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product contains substances which in their raw state are powder form, however in this product they are in a non-respirable form. Inhalation of powder/dust particles is unlikely to occur from exposure to this product. Small amounts of methanol (CAS 67-56-1) are formed by hydrolysis and released upon curing.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Limestone 1317-65-3	-	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust

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		<p>fraction (vacated) TWA: 15 mg/m³ total dust</p> <p>(vacated) TWA: 5 mg/m³ respirable fraction</p>	
Quartz 14808-60-7	TWA: 0.025 mg/m ³ respirable particulate matter	<p>TWA: 50 µg/m³</p> <p>(vacated) TWA: 0.1 mg/m³ respirable dust</p> <p>: (250)/(%SiO₂ + 5) mppcf</p> <p>TWA respirable fraction</p> <p>: (10)/(%SiO₂ + 2) mg/m³</p> <p>TWA respirable fraction</p>	<p>IDLH: 50 mg/m³ respirable dust</p> <p>TWA: 0.05 mg/m³ respirable dust</p>

Chemical name	Argentina	Brazil	S.D. 594/1999	Colombia
Limestone 1317-65-3	TWA: 10 mg/m ³	-	LPP: 7 mg/m ³ LPP: 5 mg/m ³	-
Quartz 14808-60-7	TWA: 0.05 mg/m ³	TWA: 0.025 mg/m ³	LPP: 0.08 mg/m ³	TWA: 0.025 mg/m ³

Chemical name	Costa Rica	Peru	Uruguay	Venezuela
Quartz 14808-60-7	TWA: 0.025 mg/m ³	TWA: 0.05 mg/m ³	0.025 mg/m ³ TWA (respirable particulate matter)	TWA: 0.025 mg/m ³

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Methyl alcohol 67-56-1	TWA: 200 ppm STEL: 250 ppm Sk*	TWA: 200 ppm TWA: 260 mg/m ³ (vacated) TWA: 200 ppm (vacated) TWA: 260 mg/m ³ (vacated) STEL: 250 ppm (vacated) STEL: 325 mg/m ³ (vacated) S*	IDLH: 6000 ppm TWA: 200 ppm TWA: 260 mg/m ³ STEL: 250 ppm STEL: 325 mg/m ³

Chemical name	Argentina	Brazil	S.D. 594/1999	Colombia
Methyl alcohol 67-56-1	TWA: 200 ppm STEL: 250 ppm Sk*	TWA: 156 ppm TWA: 200 mg/m ³ STEL: 250 ppm Skin	LPP: 175 ppm LPP: 229 mg/m ³ LPT: 250 ppm LPT: 328 mg/m ³ Sk*	STEL: 250 ppm TWA: 200 ppm

Chemical name	Costa Rica	Peru	Uruguay	Venezuela
Methyl alcohol 67-56-1	STEL: 250 ppm TWA: 200 ppm	STEL: 250 ppm STEL: 328 mg/m ³ TWA: 200 ppm TWA: 262 mg/m ³	250 ppm STEL 200 ppm TWA	Skin STEL: 250 ppm TWA: 200 ppm

8.2. Exposure controls

Appropriate engineering controls

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Engineering controls
Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Avoid contact with eyes.

Hand protection Wear suitable chemical resistant gloves. The selection of suitable gloves does not only depend on the material, but also on further marks of quality and various manufacturers.

Skin and body protection Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations Wear suitable gloves and eye/face protection. Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing. Wash hands before breaks and after work. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Regular cleaning of equipment, work area and clothing is recommended.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid	
Appearance	Paste	
Color	Off-white	
Odor	Sweet	
Odor threshold	No information available	
Property	Values	Remarks • Method
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	> 110 °C / 230 °F	None known
Evaporation rate	No data available	None known
Flammability	No data available	Not applicable for liquids
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	Reacts with water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	25000 mPa s	@ 70 °C

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9.2. Other information

Explosive properties	No information available
Oxidizing properties	No information available
Solvent content (%)	No information available
Solid content (%)	100
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	1.07 g/cm ³
Bulk density	No information available

10. Stability and reactivity

10.1. Reactivity

Reactivity Product cures with moisture.

10.2. Chemical stability

Chemical stability Stable under normal conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Protect from moisture. Exposure to air or moisture over prolonged periods. Do not freeze. Keep away from open flames, hot surfaces and sources of ignition.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous decomposition products Small amounts of methanol (CAS 67-56-1) are formed by hydrolysis and released upon curing

11. Toxicological information

11.1. Information on toxicological effects

Product Information

Inhalation Based on available data, the classification criteria are not met.

Eye contact Based on available data, the classification criteria are not met.

Skin contact May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).

Ingestion Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

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Symptoms Itching. Rashes. Hives.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	>5000 mg/kg
ATEmix (dermal)	141,765.30 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	>5 mg/l
ATEmix (inhalation-vapor)	440.50 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Limestone 1317-65-3	>5000 mg/kg (Rattus)	-	-
Trimethoxyvinylsilane 2768-02-7	LD50 = 7120 -7236 mg/kg (Rattus) OECD 401	= 3540 mg/kg (Oryctolagus cuniculus)	LC50 (4hr) 16.8 mg/l (Rattus) OECD TG 403
1-Propanamine, 3-(trimethoxysilyl)- 13822-56-5	LD50 (Rattus) > 2000 mg/ kg (2,97 ml/kg) (OECD 401)	LD50 (Oryctolagus cuniculus) > 2000 mg/kg 11,3 ml/kg) OECD 402	-
Quartz 14808-60-7	>2000 mg/kg (Rattus)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Trimethoxyvinylsilane (2768-02-7)

Method	Species	Exposure route	Effective dose	Exposure time	Results
	Rabbit	Dermal	0.5 mL	24 hours	Non-irritant

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Trimethoxyvinylsilane (2768-02-7)

Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye		24 hours	Non-irritant

1-Propanamine, 3-(trimethoxysilyl)- (13822-56-5)

Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye		72 hours	irritant

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Trimethoxyvinylsilane (2768-02-7)

Method	Species	Results
OECD Test No. 471: Bacterial Reverse Mutation	in vitro	Not mutagenic

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Test	
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Carcinogenicity This product contains substances which in their raw state are powder form, however in this product they are in a non-respirable form. Inhalation of powder/dust particles is unlikely to occur from exposure to this product.

Chemical name	ACGIH	IARC	NTP	OSHA
Quartz 14808-60-7	A2	Group 1	Known	X

Reproductive toxicity Based on available data, the classification criteria are not met.

Trimethoxyvinylsilane (2768-02-7)

Method	Species	Results
OECD Test No. 422: Combined Repeated Dose Toxicity Study with the Reproduction/Developmental Toxicity Screening Test	Rat	Not Classifiable

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Trimethoxyvinylsilane (2768-02-7)

Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 413: Subchronic Inhalation Toxicity: 90-day Study	Rat	Inhalation vapor		90 days	0.058 NOAEL

Aspiration hazard Based on available data, the classification criteria are not met.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

12.1. Toxicity

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Limestone 1317-65-3	CE50 (72h) >200mg/L Algae (Desmodesmus subspicatus)	CL50 (96h)>10000mg/L (Oncorhynchus mykiss)	-	CE50 (48h) >1000 mg/L Daphnia Magna
Trimethoxyvinylsilane 2768-02-7	EC 50 (72h) > 957 mg/l (Desmodesmus subspicatus) EU Method C.3	LC50 (96h) = 191 mg/l (Oncorhynchus mykiss)	-	EC50(48hr) 168.7mg/l (Daphnia magna)
1-Propanamine, 3-(trimethoxysilyl)- 13822-56-5	EC50 (72h) > 1000 mg/l (Desmodesmus subspicatus) EU Method C.3 (Algal	LC50 (96h) > >934 mg/L (Danio rerio) OECD 203	-	EC50 (48h) = 331 mg/L (Daphnia magna) OECD 202

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	Inhibition test)			
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12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Limestone 1317-65-3	0.9
Trimethoxyvinylsilane 2768-02-7	1.1

12.4. Mobility in soil

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

13. Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations.

Contaminated packaging Handle contaminated packages in the same way as the product itself. Dispose of in accordance with federal, state and local regulations.

14. Transport information

Note: Keep from freezing.

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

International Inventories

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TSCA	Complies
DSL	Not Listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL - Canadian Domestic Substances List

Complies - The components of this product are either listed or exempt from listing on inventory. Active

Not Listed - One or more components of this product are not listed on inventory.

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

16. Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances

vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate

LC50: 50% Lethal Concentration

LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation

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Revision Note No information available.

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The Company adheres to a strict policy that applies to the use of any of its products in medical device applications. This policy can be found at <https://www.arkema.com/global/en/social-responsibility/innovation-and-sustainable-solutions/responsible-product-management/medical-device-policy/> which is incorporated herein by reference and made a part hereof. Except as expressly authorized, the Company (i) has designated specific medical grade compositions for products used in medical device applications and Company products not so designated are not authorized for use in medical device applications and (ii) strictly prohibits the use of any of its products in medical device applications that are implanted in the body or in contact with bodily fluids or tissues for greater than 30 days. The Company does not design, manufacture and/or directly sell any medical devices. The Company does not co-design, or offer assistance to any purchaser of its products, in their design, manufacture and/or sale of products for medical devices. It is the sole responsibility of the manufacturer of medical devices to determine the suitability of all raw material, products and components, including any medical grade products, in order to ensure that the medical device is safe for end-use and complies with all applicable legal and regulatory requirements and to conduct all necessary tests and inspections.

End of Safety Data Sheet